



**XXIVth World
Road Congress
Mexico 2011**
Mexico City 2011.

SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Radu ANDREI

Technical University »Gh. Asachi » Iasi

Professor of Civil Engineering

radu.andrei.d@gmail.com



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

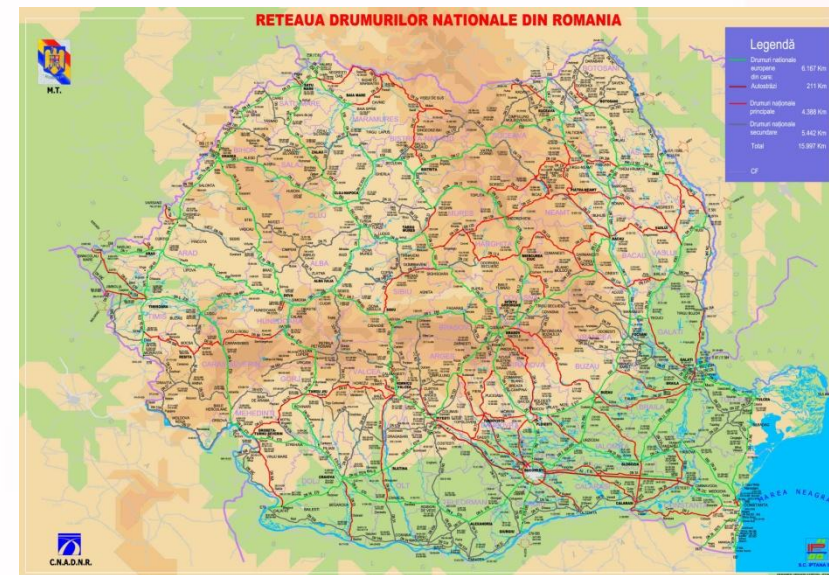
Romania as a PIARC founder member is making significant efforts to integrate his transport infrastructure into the huge European road network.



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Romanian significant efforts to integrate his transport infrastructure in the modern European road network

- ❑ Rehabilitation and extension of existing road network
- ❑ Assimilation & implementation of new technologies and sustainable pavements
- ✚ Stone Matrix Asphalt – (SMA/MASF)
- ❑ Assimilation of new methods for structural design of pavements:
 - ✚ Romanian method PD 177/2001
 - ✚ ME-PDG (USA)
 - ✚ APA (Long Lasting Flexible Pavement)



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

SUMMARY

- The particularities of pavement design. Evolution of pavement conception and design
- Addressing the robustness of road network and of pavement structures. Failure criteria
- The use of Accelerating Loading Test facilities for validation of the new design concepts
- Developing new design concepts for flexible and rigid pavements in Romania
- Future research trends. SuperRoads



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

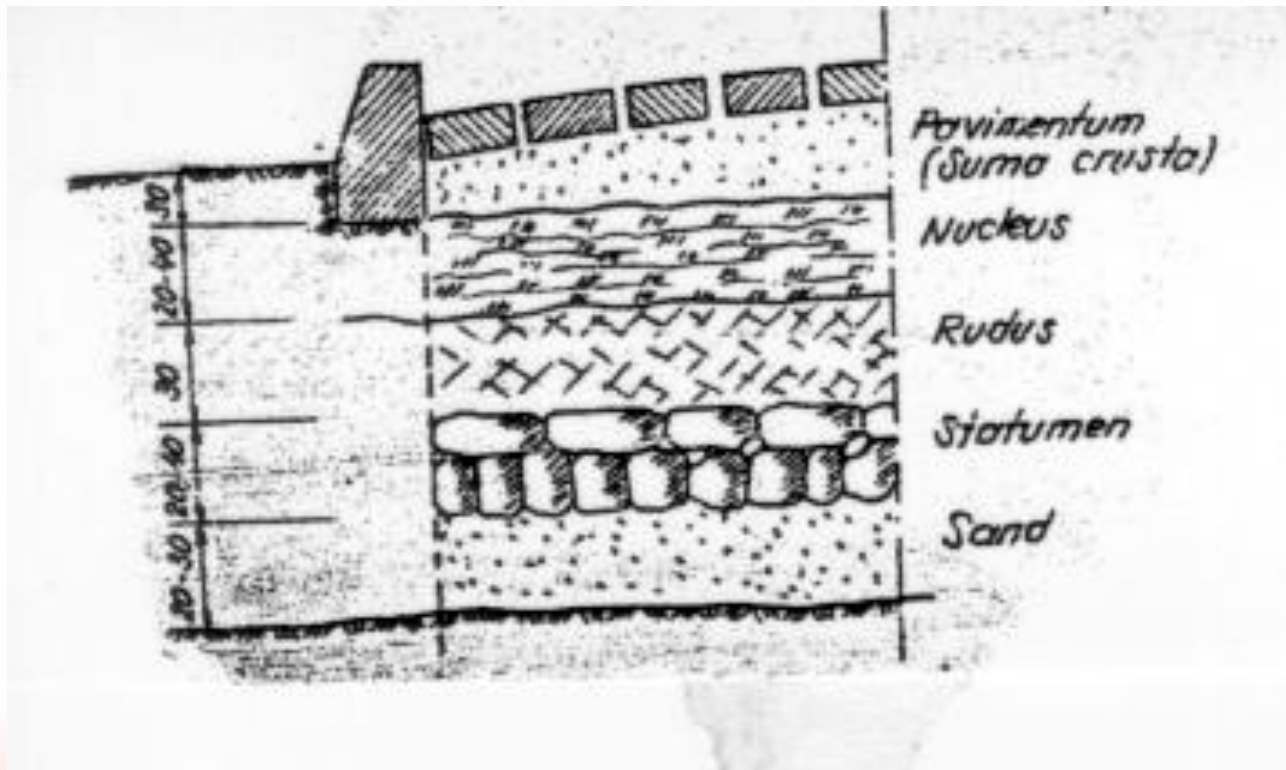
Significant milestones in the evolution of pavement conception and design. The six generations of pavements

- Primitive Roads
- Roman Roads
- McAdam's, Tresagues & Telford concepts
- Modern Roads
- Variable Road Pavements Structures –VRPS
- Durable Roads : LLRP & LLFP



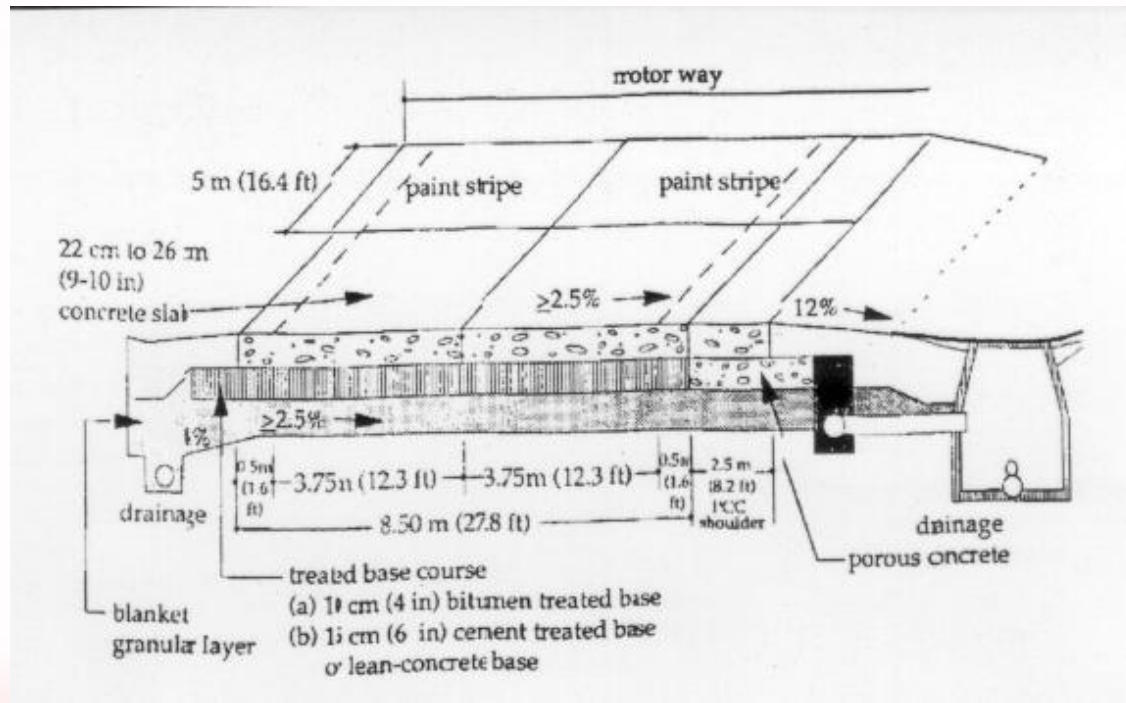
SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The evolution of the design concepts Roman Roads



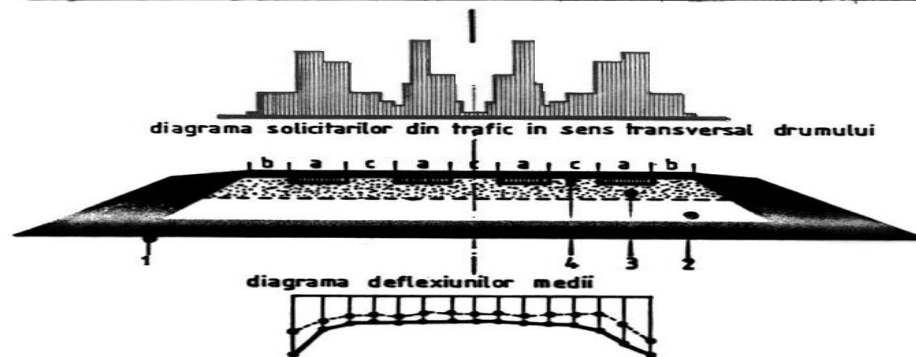
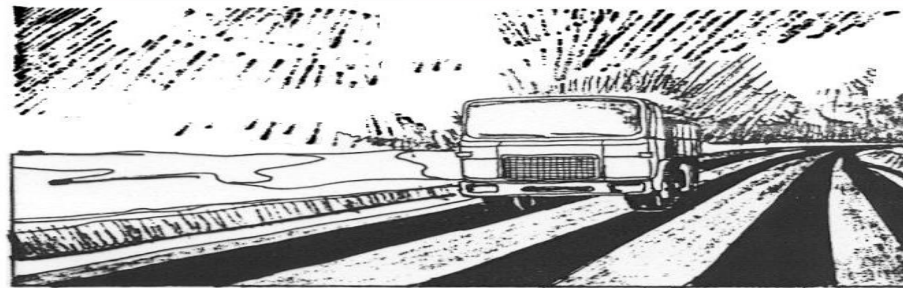
SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The evolution of the design concepts Modern Roads



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

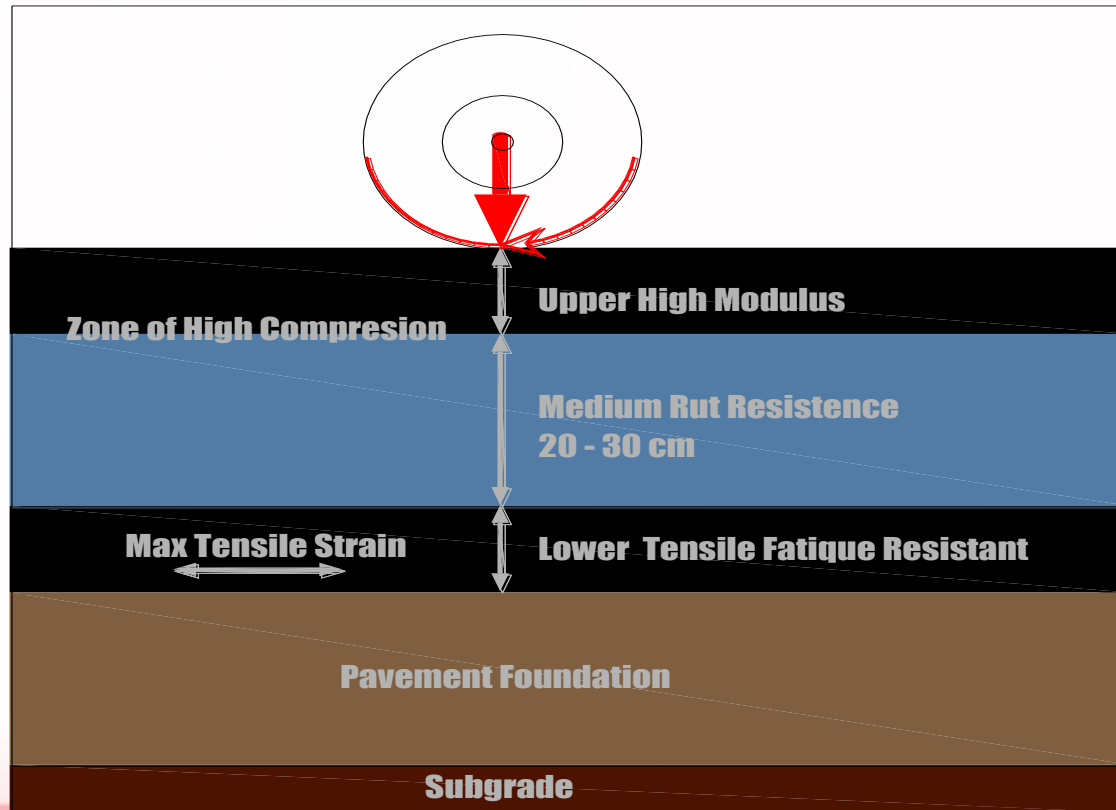
The evolution of the pavement design concepts
Variable Road Pavements Structures –VRPS



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

T.

The evolution of the pavement design concepts . The sixth generation : LLFP & LLRP



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The unique feature of pavement design

Pavements, considered as a complementary invention of the wheel, are the only engineering structures, conceived and designed to fail after a specific period of time (design life);



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Addressing the robustness of road networks and of pavement structures. Failure criteria

- observing the performance** of existing pavements ;
- relate with the observed failure** (of an initial strain, occurring in a specific layer and in a critical place, under the repeated action of the traffic loads) ;
- derive design equations**, used for computing the number of the ESAL cycles leading to the **imminent failure**



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Failure criteria considered in the structural design. Flexible pavements

- * **fatigue cracking** of the asphalt layer

- * **rutting** which can initiate in any layer of the structure (vertical compressive strain ε_v initiated at the top of the subgrade layer.)

- * **spring seasonal deflection**



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Failure criteria considered in structural design. Rigid pavements

The main aspects/tasks which have to be addressed in an ideal mechanistic design procedures (according Huang, : Pavement Analysis and Design)	UK Highway Agency method (TRRL Report 87)	ME-PDG method (USA)	Romanian NP 081-2002
Structural model: Finite Element(FE) or Layered (L)	L	FE	FE
Fatigue cracking model: Combined loading /Truck Placement(TP) and Curling Stresses(CS)	TP&CS	TP &CS	TP&CS
Pumping and Erosion models(P&E)	-	P &E	-
Faulting model (F)	-	F	-
Joint Deterioration (JD)	-	JD	-
Punchout model (P)	-	P	-



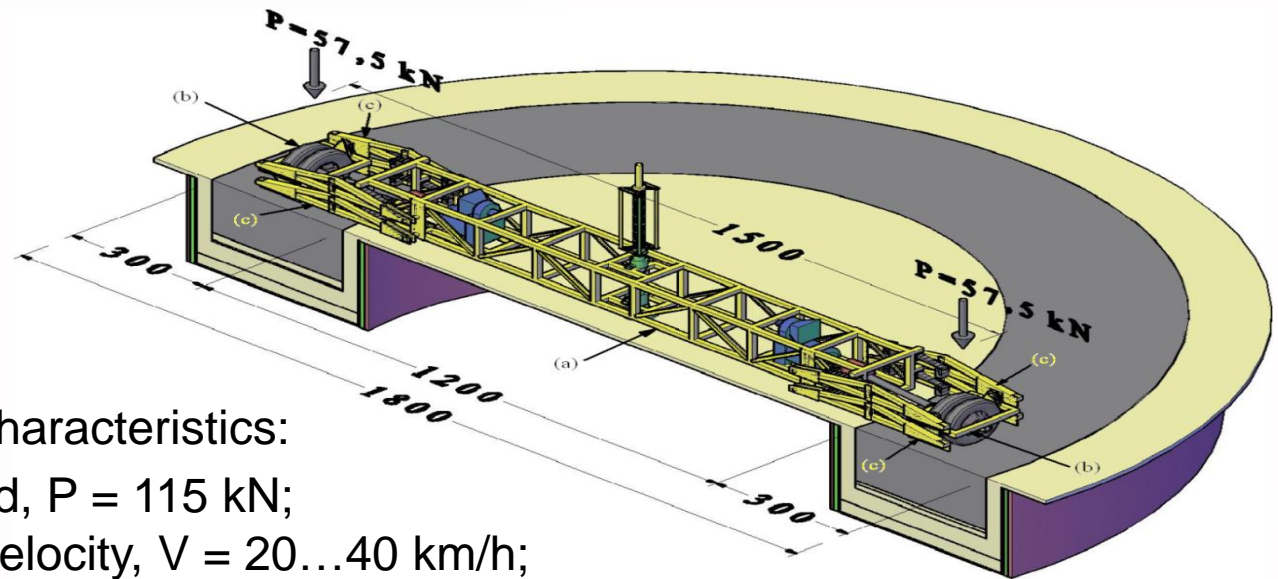
SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

RO-LTPP research program, ALT facility of Technical University « Gh. Asachi » Iasi and the road network



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The ALT facility of Technical University »Gh. Asachi »Iasi



Technical characteristics:

- ✚ Axle load, $P = 115 \text{ kN}$;
- ✚ Wheel velocity, $V = 20 \dots 40 \text{ km/h}$;
- ✚ Circulated lane width : 0.65 m (the same trace), 0.87 m (alternating);
- ✚ Track width, 3.00 m
- ✚ Controlled hydrological conditions



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The role of the accelerated tests ALT for validation of the the Long Lasting Rigid Pavement (LLRP)

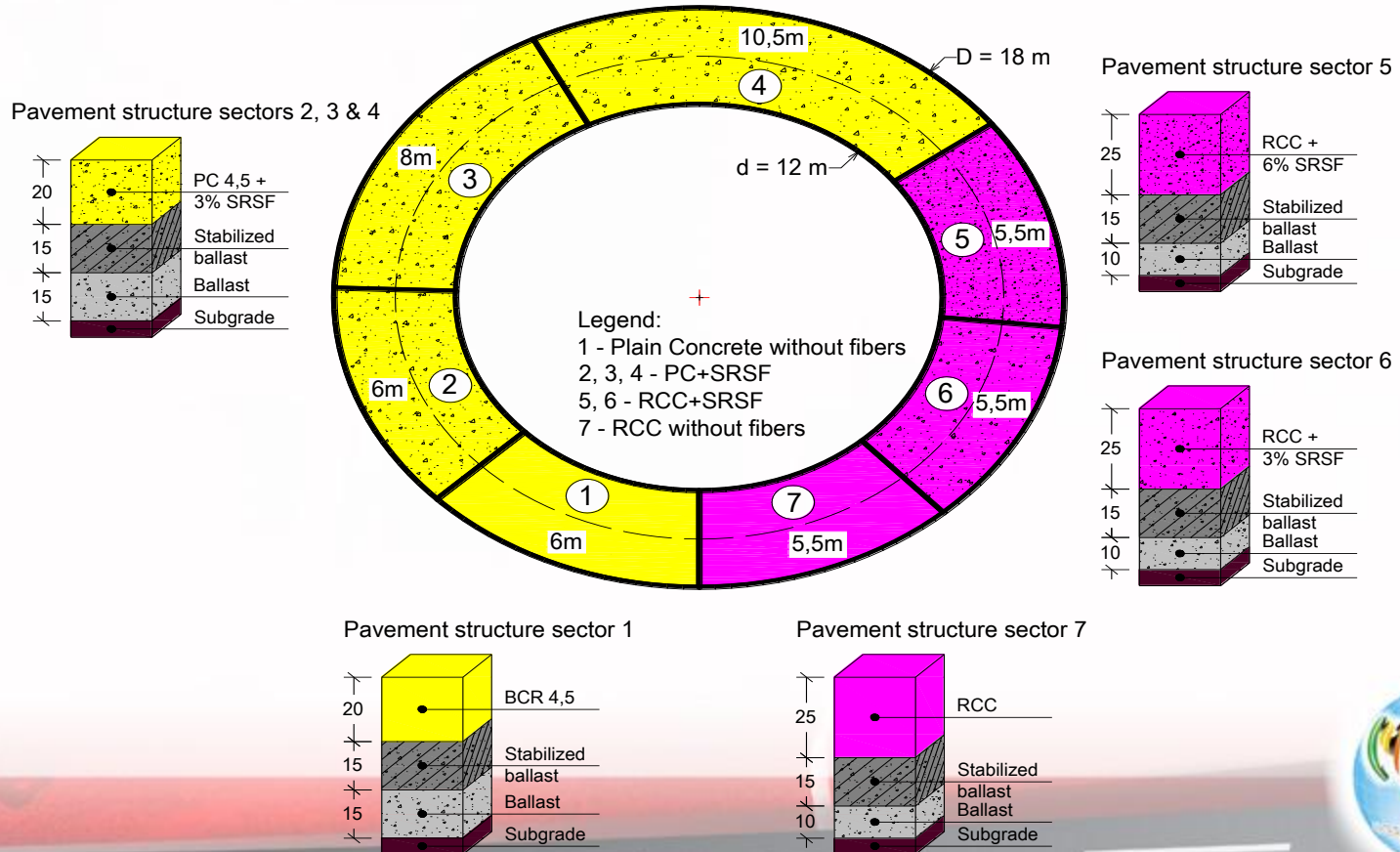
The European FP6 EcoLanes Research Project :

- conceive and experiment the LLRP
- use recycled innovative materials: SRFC
- develop new pavement construction: RCC
- use ALT Facility & Demonstration Projects :
Turkey & Cyprus , Romania &UK



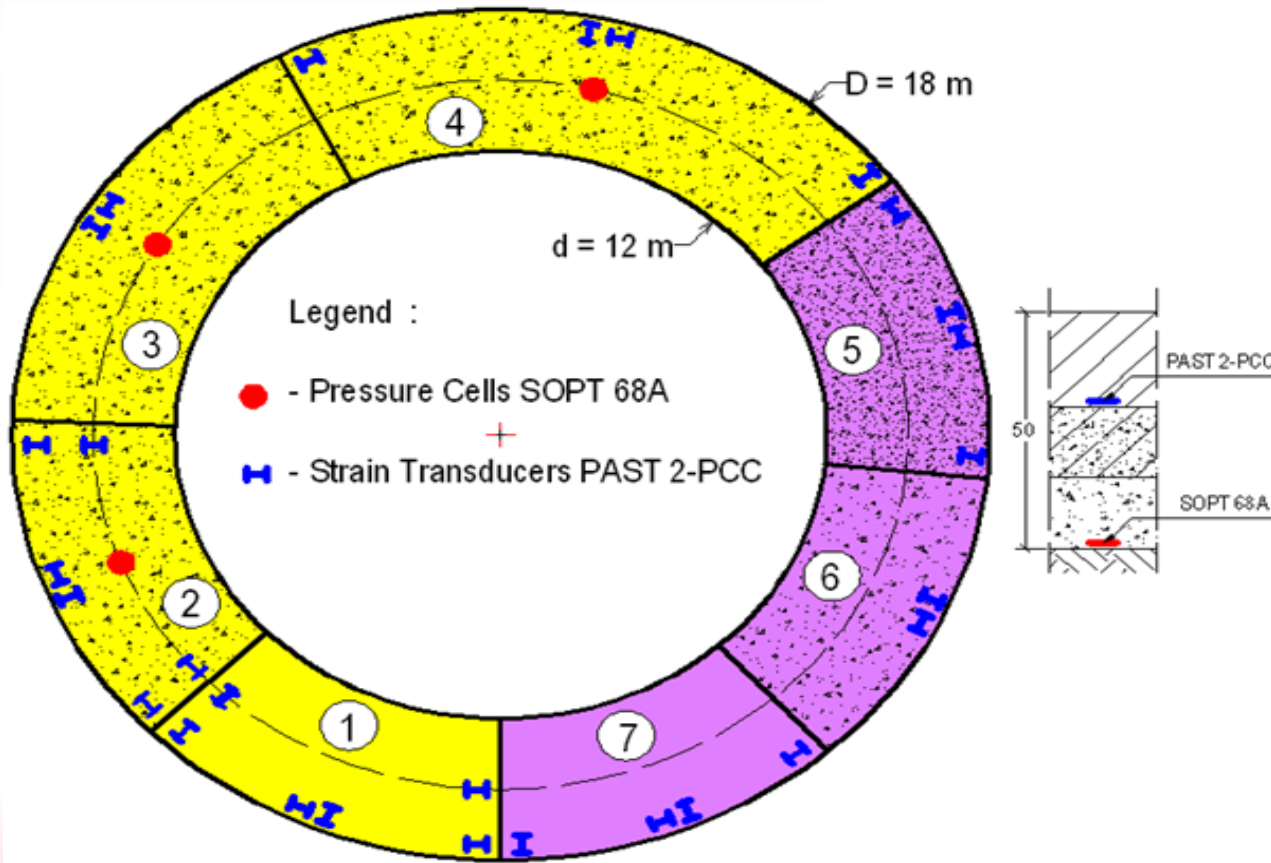
SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Experimental sectors constructed on the circular ALT facility and their rigid pavement structures



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Placement of the transducers on the experimental sectors



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Structural Design Features for Various EcoLanes Demonstration Projects in Europe

	ROMANIA	CYPRUS	TURKEY
Design traffic (m.s.a of 115kN)	20.43	13.50	14.93
Climate type	III	II	II
Modulus of subbase reaction K (MPa/m)	58	58	65
Strength of the concrete at 28 days R_{inc}^k (Mpa)	5.0	4.0	4.5
Flexural strength σ_{tadm} (N/mm ²)	3.48	3.05	3.17
Thickness of the concrete slab (cm)	22	24	23



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Research & Development of the Long Lasting Flexible Pavement (LLFP)



- ① - Classical pavement structure currently used No.1
- ② - The new long lasting pavements LLP 1 No.2
- ③ - Classical pavement structure currently used No.3
- ④ - The new long lasting pavements LLP 3 No.4
- ⑤ - Classical pavement structure currently used No.5
- ⑥ - The new long lasting pavements LLP 3 No.6



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

The final results of the comparative study of both Classical and LLFP pavements

Classical pavement structure				Long lasting pavement structure-LLFP			
Layer	Design Traffic			Layer	Design Traffic		
	10 msa	30 msa	60 msa		20 msa	60 msa	120 msa
Wearing course (MASF 16/SMA)	4	5	5	Upper (Wearing) course (MASF 16/SMA)	5	5	5
Binder course (B.A.D. 25)	6	10	10	Medium Compression Resistance course (Asphalt Macadam)	25	30	30
Bituminous base - AB2	15	15	15	Lower Tensile Resistance course (MASF 8/SMA)	5	5	5
Ballast stabilized with cement	20	20	30	Ballast Subbase	25	30	45
Foundation	25	35	35	Subgrade/Soil Type P5	∞	∞	∞
Subgrade P5	∞	∞	∞				
Total thickness (cm)	70	75	95	Total thickness (cm)	60	70	85



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

T.

Conclusions

- use asphalt materials with superior elasticity modulus value ($E = 6000 \dots 7000$ MPa);
- dispose asphalt layers, according the LLFP concept;
- design & construct LLFP with similar or less thickness than classical ones, but capable to support higher design traffic;
- extend the pavement design life accordingly



SUSTAINABLE ROAD PAVEMENTS. ACCELERATED TESTS

Future Research & Development of LLRP & LLFP

Construction of the envisaged ALT experimental sectors & Demonstration projects on the existing road network

Monitoring performances in time and drafting of specific technical recommendations for the design and construction of LLFP & LLRP

Assimilation and implementation of ME-PDG for various climatic regions of Europe (**Superoad FP7** project proposal)

